

NEEDLEBEAM
 $\frac{1}{16}$ THICK
 (2 OF EACH)

$\frac{3}{32}$ DRILL

$\frac{1}{16}$ SQ. END EAVE
 $\frac{3}{32}$ END FACIA

PRINTED SIDE

$\frac{1}{32}$ THICK END SHEATHING

$\frac{1}{16}$ x $\frac{1}{8}$ SIDE SILL

FLOOR PIECE

SCRIBE DOOR OUTLINE

FLATTEN AFTER BENDING

BRAKE ROD DETAIL

DRILL $\frac{1}{16}$ REMOVE

METHOD OF SLOTTING FRAME FOR BRAKE LEVERS.

"B" END OF GA
 CONNECT TO BRAKE SHAFT

CUT CENTER SILL TO ACCOMMODAT TYPE OF COUPLER DESIRED

$\frac{3}{32}$ THICK

SIGNAL PIPE

BRAKE PIPE WIRE CARRYIRON

STEAM HEAT PIPE

STRINGER OMITTED FOR CLARITY

$\frac{1}{32}$ x $\frac{3}{32}$ STRINGER

$\frac{3}{32}$ SQ.

HOLE FOR BRAKE SHAFT

NOTE: THESE VIEWS ARE "ISOMETRIC" VIEWS. THIS MEANS THAT FULL-SIZE MEASUREMENTS MAY BE TAKEN ALONG ANY LINE RUNNING IN ANY OF THESE DIRECTIONS:

STRIKE PLATE TINPLATE OR CARD STOCK

50' 35 TON EXPRESS REFRIG

"S" GAUGE

SCALE: $\frac{3}{16}$ IN. = 1 FT.